

**60044SP2/SR2 (LOW VOLTAGE)
A1000 INVERTER**

| CONSTANT | VALUE | CONSTANT | VALUE |
|----------|----------------|----------|------------|
| A1-00 | 0 | H1-02 | 41 |
| A1-01 | 2 | H1-03 | 18 |
| A1-02 | 0 | H1-04 | 2A |
| A1-03 | Note 2 | H1-05 | 6 |
| B1-01 | 1 | H1-06 | 7 |
| B1-02 | 1 | H1-07 | 60 |
| B1-03 | 0 | H1-08 | 8 |
| B1-17 | 1 | H2-01 | B |
| B2-02 | 50% | H2-02 | 5 |
| B2-04 | 4 | H2-03 | 12 |
| B4-01 | 300 | H3-03 | 100 Note 5 |
| C1-01 | 112.0 | H3-04 | -2 Note 5 |
| C1-02 | 20 | H3-12 | .5 |
| C1-03 | 190 | L1-01 | 0 |
| C1-04 | 200 Note 6 | L2-01 | 2 |
| C2-01 | 1.0 | L3-01 | 0 |
| C6-01 | 0 | L3-02 | 120 |
| C6-02 | 2 | L3-03 | 100 |
| D1-17 | 1.5 | L3-04 | 0 |
| E1-01 | 230 | L3-05 | 0 |
| E1-03 | F | L3-06 | 120 |
| E1-04 | 170/181 Note 4 | L4-01 | 60 |
| E1-05 | 240 | L6-01 | 2 |
| E1-06 | 60 | L6-02 | 45% |
| E1-07 | 3 | L6-03 | 1 |
| E1-08 | 17 | L8-05 | 0 |
| E1-09 | 1.5 | L8-07 | 0 |
| E1-10 | 10 | L8-15 | 0 |
| E2-01 | Note 1 | L8-18 | 0 |
| H1-01 | 40 | | |

Note 1: Enter Ampere rating of inverter

Note 2: 2220 is initialize - otherwise 0

Note 3: Wire 208V for 208V

Note 4: For machines built after 2010112.

Note 5: Adjust to get maximum final extract speed

Note 6: Requires software version to support this decel time after 6/1/2014, otherwise, put in 170

Release Date: June 9, 2014

Revision F

File Name: 60044SP2 SR2 Low Voltage.doc